



Formulation

2K Solventborne Epoxy HALOX[®] 700

Add the following under good agitation

Grind	% Wt./Wt.	Class	Supplier
Epon 828	20.23	Resin	Hexion
Xylene	3.7	Solvent	
Dowanol PMA	4.9	Solvent	Dow
Diacetone Alcohol	4.23	Solvent	Ashland
Bentone SD-2	0.71	Additive	Elementis Specialties
Anti-Terra U	0.35	Additive	BYK
Beetle 216-8	0.19	Resin	Allnex
Tioxide TR93	6.47	Pigment	Huntsman
HALOX [®] 700	10	Corrosion Inhibitor	ICL
Nyad M9000	36.91	Pigment	Imerys
MEK	1.59	Solvent	

High Speed Disperse to a 4+ Hegman grind

Letdown

Epi-Cure 3175	10.73	Resin	
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Mix until uniform

TOTAL	100		
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Formula Constants		Formula Properties	
% Solids/Wt.	68.87	Density lbs./gal.	11.21
% Solids/Vol.	56.28	KU Visc. @ R.T.	90-95
VOC g/l	197.02		

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